



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-00
Job Sheet 197288



Part No: RB072610-H-00

Job Qty: 2 pcs

Part Name: Ground Handling Wheels, Universal (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Due Date: 9/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H00 Rev.4 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	2 pcs	9/2/19	9/2/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	9/2/19	9/2/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S221769



Part: RB072610-H-00

Job No: 197288

Serial No/Batch: S221769

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 10/10/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	9/2/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
121 Small Fab - 2 - B4B	2 pcs	9/2/19	0.00 2.00		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	ML
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
122 QC 5	2 pcs	9/2/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	DAS
					QC 5 - 49	81
					QC 5 - 51	9-89
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
130 Packaging 3-1 - Stock - B4B	2 pcs	9/2/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	

					Packaging 3 - 24 - B4B	DAS	OCT 1 2019
					Packaging 3 - 25 - B4B	78	
					Packaging 3 - 26 - B4B	9-89	
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
					QC 21 - FG - 21		
					QC 21 - FG - 70	DAS	
140 QC 21 - FG	2 pcs	9/2/19	0.00	0.00	QC 21 - FG - 53	21	

Part Op 100 - Purchasing - Issue P/O: _____ MANUFACTURE RB072610-H-00 AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required ***NOTE*** One set includes two assemblies.

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG. Deburr. 3-Rivet placard 4-Install labels

122 - QC5- Inspect part completeness to step on W/O

130 - QC5- Inspect part completeness to step on W/O - Pack in crate 29"x20"x20" (QTY 2) as per DWG. sheet 1.

NOTE One set includes two assemblies.

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-00P	GROUND HANDLING WHEELS	2 pcs (1 ea)	100-Purchasing	5221768
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	121-Small Fab - 2 - B4B	5221141
RB41011	Dart Tooling Placard, Aluminum	2 pcs (1 ea)	121-Small Fab - 2 - B4B	5021040
RBD3309-1	Label, Remove Before Flight	4 pcs (2 ea)	121-Small Fab - 2 - B4B	5172226
RBD3309-3	Label, Grease Slides	8 pcs (4 ea)	121-Small Fab - 2 - B4B	5172233

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-00P	2	0	0
121-Small Fab - 2 - B4B	97524A032	8	173	0
	RB41011	2	281	0
	RBD3309-1	4	38	0
	RBD3309-3	8	20	0

Part Specifications

Specifications could not be found.

Plex 7/4/19 10:21 AM dart.lussier.patrick

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RB072610-HA
EC SKID ATTACHMENT
FOR EUROCOPTER
AS350/355 & EC 120



RB072610-HD
BELL & HILLER SKID ATTACHMENT
FOR BELL 47 &
HILLER 12 MODELS



RB072610-HE
MD SKID ATTACHMENT
FOR 600 & 900 MODELS
(BOEING ROTOR CRAFT)



RB072610-HA
EC SKID ATTACHMENT
FOR EUROCOPTER
AS350/355 & EC 120

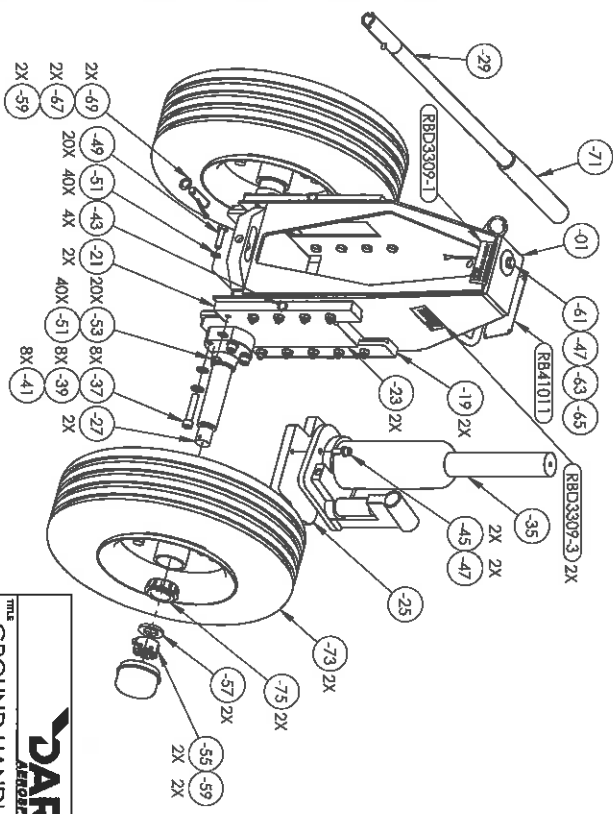


RB072610-HD
BELL & HILLER SKID ATTACHMENT
FOR BELL 47 &
HILLER 12 MODELS



RB072610-HE
MD SKID ATTACHMENT
FOR 600 & 900 MODELS
(BOEING ROTOR CRAFT)

ASST	QTY	B/O	Part #	Description	Material	NO INFORMATION OR SPECIFICATIONS	Pg.
X	1		-01	2 HOLDING WELDMENT	AS3/1018/1020 HR		2
	1		-06	ROOF	AS3/1018/1020 HR		3
	1		-09	3 STEEL PLATE	AS3/1018/1020 HR		4.5
	2		-11	LATCH BAR	AS3/1018/1020 HR		4
	1		-13	BOTTOM	AS3/1018/1020 HR		7
	1		-15	TOP	AS3/1018/1020 HR		8
	1		-17	HANDLE	1018/1020 CR		9
	1		-19	LOCK TUBE	DOM		10
	1		-21	LEFT SLIDE CLAMP	6061		11
	1		-23	RIGHT SLIDE CLAMP	6061		12
	2		-25	SLIDE	6061		13
	2		-27	JACK PLATE	4140/142		14
	2		-29	BRUNDE	6061		15
X	1		-31	HANDLE BAR WELDMENT	DOM		16
	1		-33	HANDLE BAR	STEEL		17
	1		-35	3 TON HYDRAULIC JACK	STEEL		18
	1		-37	SCREW HEAD CAP SCREW	STEEL PLATED		1
	1		-39	FLAT WASHER	STEEL PLATED		1
	1		-41	FLAT WASHER	STEEL		1
	1		-43	BERK FITTING	STEEL PLATED		1
	1		-45	4 SOCKET HEAD CAP SCREW	STEEL PLATED		1
	1		-47	6 FLAT WASHER	STEEL PLATED		1
	1		-49	4 HER HEAD CAP SCREW	STEEL PLATED		1
	1		-51	80 FLAT WASHER	STEEL PLATED		1
	1		-53	40 NUTLOCK NUT	STEEL PLATED		1
	1		-55	4 BLOTTED HEX NUT	STEEL PLATED		1
	1		-57	4 FLAT WASHER	STEEL PLATED		1
	1		-59	4 COTTER PIN	STEEL PLATED		1
	1		-61	2 HER HEAD CAP SCREW	STEEL PLATED		1
	1		-63	2 FLAT WASHER	STEEL		1
	1		-65	2 DRILL BUSHING	STEEL		1
	1		-67	4 CLEVIS PIN W/HEAR RV	STEEL PLATED		1
	1		-69	4 FLAT WASHER	STEEL PLATED		1
	1		-71	2 HANGERS BAR GRP	PLASTIC		1
	1		-73	4 WHEEL ASSEMBLY	STEEL		1
	1		-75	4 INVERTED ROLLER BEARING	STEEL		1
	1		-77	1 LABEL REMOVE BEFORE FLIGHT	ALUMINUM		1
	1		-79	2 LABEL GREASE ELDS	ALUMINUM		1
	1		-81	1 PART PLACARD	ALUMINUM		1
	1		-83	1 CRATE REMAINS CERTIFIED			1



NOTE:
TUNING SHOWN, QTY OF 2 REQUIRED

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REV 1 ATTACHMENT CHANGED TO REF. -23 QTY FROM 2 TO 4. -27 FROM 8 TO 16. -31 FROM 8 TO 16. -33 FROM 8 TO 16. -35 FROM 8 TO 16. -37 FROM 8 TO 16. -39 FROM 8 TO 16. -41 FROM 8 TO 16. -43 FROM 8 TO 16. -45 FROM 8 TO 16. -47 FROM 8 TO 16. -49 FROM 8 TO 16. -51 FROM 8 TO 16. -53 FROM 8 TO 16. -55 FROM 8 TO 16. -57 FROM 8 TO 16. -59 FROM 8 TO 16. -61 FROM 8 TO 16. -63 FROM 8 TO 16. -65 FROM 8 TO 16. -67 FROM 8 TO 16. -69 FROM 8 TO 16. -71 FROM 8 TO 16. -73 FROM 8 TO 16. -75 FROM 8 TO 16. -77 FROM 8 TO 16. -79 FROM 8 TO 16. -81 FROM 8 TO 16. -83 FROM 8 TO 16.	3/9/2011	JAG	
2		REV 2 ATTACHMENT CHANGED TO REF. -23 QTY FROM 4 TO 8. -27 FROM 16 TO 32. -31 FROM 16 TO 32. -33 FROM 16 TO 32. -35 FROM 16 TO 32. -37 FROM 16 TO 32. -39 FROM 16 TO 32. -41 FROM 16 TO 32. -43 FROM 16 TO 32. -45 FROM 16 TO 32. -47 FROM 16 TO 32. -49 FROM 16 TO 32. -51 FROM 16 TO 32. -53 FROM 16 TO 32. -55 FROM 16 TO 32. -57 FROM 16 TO 32. -59 FROM 16 TO 32. -61 FROM 16 TO 32. -63 FROM 16 TO 32. -65 FROM 16 TO 32. -67 FROM 16 TO 32. -69 FROM 16 TO 32. -71 FROM 16 TO 32. -73 FROM 16 TO 32. -75 FROM 16 TO 32. -77 FROM 16 TO 32. -79 FROM 16 TO 32. -81 FROM 16 TO 32. -83 FROM 16 TO 32.	2/28/2012	JAG	REV
3	14-0067	REV 3 ATTACHMENT CHANGED TO REF. -23 QTY FROM 8 TO 16. -27 FROM 32 TO 64. -31 FROM 32 TO 64. -33 FROM 32 TO 64. -35 FROM 32 TO 64. -37 FROM 32 TO 64. -39 FROM 32 TO 64. -41 FROM 32 TO 64. -43 FROM 32 TO 64. -45 FROM 32 TO 64. -47 FROM 32 TO 64. -49 FROM 32 TO 64. -51 FROM 32 TO 64. -53 FROM 32 TO 64. -55 FROM 32 TO 64. -57 FROM 32 TO 64. -59 FROM 32 TO 64. -61 FROM 32 TO 64. -63 FROM 32 TO 64. -65 FROM 32 TO 64. -67 FROM 32 TO 64. -69 FROM 32 TO 64. -71 FROM 32 TO 64. -73 FROM 32 TO 64. -75 FROM 32 TO 64. -77 FROM 32 TO 64. -79 FROM 32 TO 64. -81 FROM 32 TO 64. -83 FROM 32 TO 64.	8/1/2016	JAG	JAG
4	17-2033	REV 4 ATTACHMENT CHANGED TO REF. -23 QTY FROM 16 TO 32. -27 FROM 64 TO 128. -31 FROM 64 TO 128. -33 FROM 64 TO 128. -35 FROM 64 TO 128. -37 FROM 64 TO 128. -39 FROM 64 TO 128. -41 FROM 64 TO 128. -43 FROM 64 TO 128. -45 FROM 64 TO 128. -47 FROM 64 TO 128. -49 FROM 64 TO 128. -51 FROM 64 TO 128. -53 FROM 64 TO 128. -55 FROM 64 TO 128. -57 FROM 64 TO 128. -59 FROM 64 TO 128. -61 FROM 64 TO 128. -63 FROM 64 TO 128. -65 FROM 64 TO 128. -67 FROM 64 TO 128. -69 FROM 64 TO 128. -71 FROM 64 TO 128. -73 FROM 64 TO 128. -75 FROM 64 TO 128. -77 FROM 64 TO 128. -79 FROM 64 TO 128. -81 FROM 64 TO 128. -83 FROM 64 TO 128.	2/8/2017	JAG	JAG



DART
AEROSPACE

TITLE
GROUND HANDLING WHEELS

REV
4

DATE
3/7/2011

SCALE
1:5

SHEET
1 OF 18

DESIGNER
PERKINS

CHECKED
DOUGHERTY

APPROVED
ANDERSON

DATE
3/7/2011

SHEET
1 OF 18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043919



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043919
PO Date: 7/4/19
Due Date: 9/2/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197273	RBW6005G00131-3GP			Multi-Purpose Trolley REV 5 with Deviation	Firmed	-	9/2/19	1 pcs	0 pcs	1 pcs	\$3,205.00/pcs	\$3,205.00
						X1			AUG 29 2019				DP
2	197274	RBW6005G01631-3GP			Dial Indicator Swash Plate Scissors Support REV A	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
						X2			AUG 29 2019				DP
Line Item Note ** DART WILL SUPPLY MATERIAL FOR THIS TIME **													
3	197287	RBW6005G01531-3GP			Dial Indicator Main Rotor Damper Support REV 2	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$900.00/pcs	\$1,800.00
						X2			SEP 11 2019				DP
4	197289	HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank REV 10 with Deviation	Firmed	-	9/2/19	2 Ea	0 Ea	2 Ea	\$4,862.00/Ea	\$9,724.00
						X2			SEP 11 2019				DP
5	197288	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	9/2/19	2 pcs	0 pcs	2 pcs	\$3,700.00/pcs	\$7,400.00
						X2			SEP 01 2019				DP
Grand Total:												\$24,229.00	

Plex 8/29/19 11:43 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043919



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 7/4/19 10:59 AM dart.lussier.patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25958
Shipment Date: 10-Oct-2019
Ship Via: Pick up at METEC
Order Number: 3975
Order Date: 07/04/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043919
Terms: Net 60 Days

Quantity								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
5	2	2	0	0	SET	DART-RB072610-H-00P Ground Handling Wheels, Set of 2	4	3975-05

RECEIVED
OCT 10 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

DAS
81
9-89

Quantity

Part Number

Part Name

Dwg
Rev.#

P.O. Number

2

DART-RB072610-H-00P

Ground Handling Wheels, Set of 2

4

HB043919

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, October 10, 2019